

# **INEOS PP H12G-01**

## INEOS Olefins & Polymers USA - Polypropylene Homopolymer

Tuesday, November 5, 2019

### **General Information**

#### **Product Description**

H12G-01 is a homopolymer polypropylene designed for use in general purpose injection molding and extrusion applications. Typical applications include housewares, rigid packaging, caps and closures and film and sheet. This material meets the requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520.

| General           |  |                                     |                                 |
|-------------------|--|-------------------------------------|---------------------------------|
| Material Status   | Commercial: Active                       |                                     |                                 |
| Availability      | North America                            |                                     |                                 |
| Features          | Food Contact Acceptable                  | General Purpose                     | <ul> <li>Homopolymer</li> </ul> |
|                   | • Caps                                   | General Purpose                     |                                 |
| Uses              | <ul> <li>Closures</li> </ul>             | <ul> <li>Household Goods</li> </ul> | <ul> <li>Sheet</li> </ul>       |
|                   | • Film                                   | <ul> <li>Rigid Packaging</li> </ul> |                                 |
| Agency Ratings    | • EC 1907/2006 (REACH)                   | • FDA 21 CFR 177.1520               |                                 |
| RoHS Compliance   | <ul> <li>Contact Manufacturer</li> </ul> |                                     |                                 |
| Forms             | • Pellets                                |                                     |                                 |
| Processing Method | Extrusion                                | Injection Molding                   |                                 |

| ASTM & ISO Properties <sup>1</sup>                        |               |           |             |  |
|---|---------------|-----------|-------------|--|
| Physical  | Nominal Value | Unit      | Test Method |  |
| Density / Specific Gravity                                | 0.911         |           | ASTM D792   |  |
| Melt Mass-Flow Rate (230°C/2.16 kg)                       | 12            | g/10 min  | ASTM D1238  |  |
| Mechanical  | Nominal Value | Unit      | Test Method |  |
| Tensile Strength <sup>2</sup> (Yield, Injection Molded)   | 5200          | psi       | ASTM D638   |  |
| Tensile Strength <sup>2</sup> (Break, Injection Molded)   | 2400          | psi       | ASTM D638   |  |
| Tensile Elongation <sup>2</sup> (Yield, Injection Molded) | 9.4           | %         | ASTM D638   |  |
| Tensile Elongation <sup>2</sup> (Break, Injection Molded) | 110           | %         | ASTM D638   |  |
| Flexural Modulus - 1% Secant (Injection Molded)           | 244000        | psi       | ASTM D790A  |  |
| Impact  | Nominal Value | Unit      | Test Method |  |
| Notched Izod Impact (73°F, Injection Molded)              | 0.59          | ft·lb/in  | ASTM D256   |  |
| Notched Izod Impact (Area) (73°F, Injection Molded)       | 1.48          | ft·lb/in² | ASTM D256   |  |
| Hardness  | Nominal Value | Unit      | Test Method |  |
| Rockwell Hardness (R-Scale, Injection Molded)             | 103           |           | ASTM D785   |  |
| Thermal   | Nominal Value | Unit      | Test Method |  |
| Deflection Temperature Under Load                         |               |           | ASTM D648   |  |
| 66 psi, Unannealed, Injection Molded                      | 216           | °F        |             |  |
| Vicat Softening Temperature                               | 307           | °F        | ASTM D1525  |  |

### **Notes**

<sup>1</sup> Typical properties: these are not to be construed as specifications.



<sup>&</sup>lt;sup>2</sup> 2.0 in/min